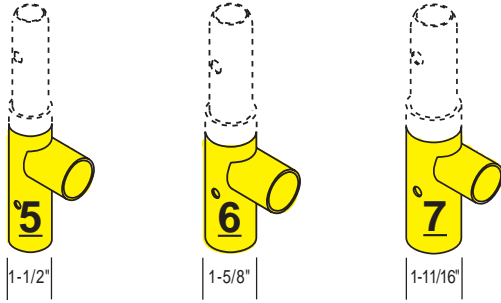


Customer Must Specify

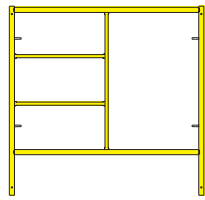
___ Tube Size
and Lock Type ___

FRAME TUBE SIZES:

End frames are available in three outside tube diameter sizes: 5, 6, or 7.



Example



Step Frame
5' Wide
5' High

(Example Part No. illustrated below)

5-0255-2
(Tube Size) (Lock Type)

Example

FRAME LOCK TYPES:

<p>No Additional Charge</p> <p>1</p> <p>J-Lock w/Notched Braces</p>	<p>Minimal Additional Charge</p> <p>2</p> <p>C-Lock w/Holed Braces</p>
<p>Frames with Lock Types 1 or 2 are Stock Items</p>	
<p>No Additional Charge</p> <p>4</p> <p>T-Lock w/Holed Braces</p>	<p>Minimal Additional Charge</p> <p>8</p> <p>U-Lock w/Holed Braces</p>
<p>No Additional Charge</p> <p>5</p> <p>F-Lock w/Holed Braces</p>	<p>Minimal Additional Charge</p> <p>7</p> <p>B&F-Lock w/Holed Braces</p>
<p>No Additional Charge</p> <p>3</p> <p>B-Lock w/Holed Braces</p>	<p>Minimal Additional Charge</p> <p>6</p> <p>B&T-Lock w/Holed Braces</p>

THE BIL-JAX ADVANTAGE:

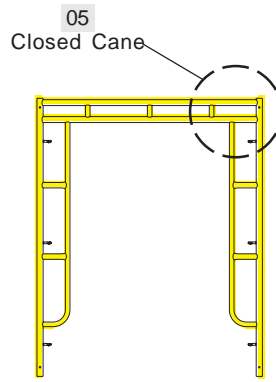
Preferred Style:

One brace with 27-3/4" brace lock spacing will fit all frames 3' high to 6'6" high. 2' frames require a 9-3/8" brace lock spacing. See top of Page 9 for complete brace listings.

See bottom half of Page 9 for special brace lock spacings which are available to match existing inventory or accommodate a customer's specific requirements.

OPEN END TYPE

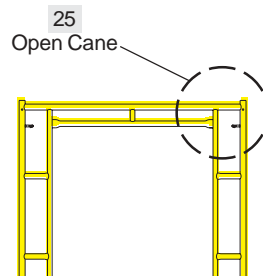
MUST SPECIFY ___ TUBE & LOCK ___



-0558
Shown

___-0538___	3'Wx6'6"H	40#
___-0548___	4'Wx6'6"H	46#
*7-0557___	5'Wx6'4"H	54#
___-0558___	5'Wx6'6"H	50#

MUST SPECIFY ___ TUBE & LOCK ___



-2557
Shown

*7-2557___	5'Wx6'4"H	52#
------------	-----------	-----

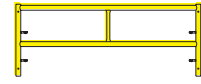
All photos and drawings are for illustration only. Always concerned with the improvement of the quality of this product, the manufacturer reserves the right to modify specifications without prior notice. Follow all applicable ANSI and OSHA Codes and Regulations for use of this equipment. Do not use this product in areas where user can come in contact with live power.

* NOTE: When ordering 6'6" H frames with 1-11/16" tube size (Z), height of frame is 6'4" (listed separately above).

STEP TYPE

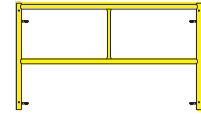
MUST SPECIFY ___ TUBE & LOCK ___

- 02 - Step Frame with random rung spacing
 - 12 - Step Frame with 12" rung spacing
- (See Page 23 for Packages)



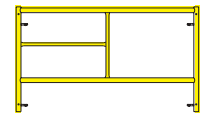
___-1242___	4'Wx2'H-9Br.	21#
___-1252___	5'Wx2'H-9Br.	23#

Stocked in Tube Sizes 5 and 7

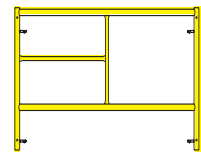


___-0243___	4'Wx3'H	22#
___-0253___	5'Wx3'H	24#

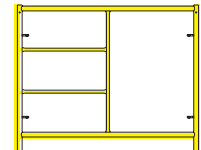
Stocked in Tube Size 6



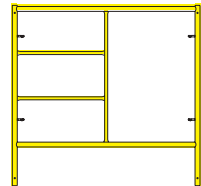
6-1243___	4'Wx3'H	24#
6-1253___	5'Wx3'H	27#



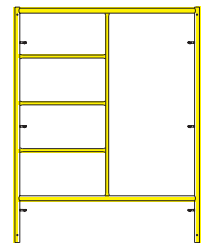
___-0244___	4'Wx4'H	29.5#
___-0254___	5'Wx4'H	33#



___-0249___	4'Wx4'6"H	33.5#
___-0259___	5'Wx4'6"H	37#



___-0245___	4'Wx5'H	35#
___-0255___	5'Wx5'H	39#

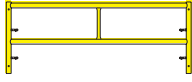


___-0246___	4'Wx6'H	42#
*7-0247___	4'Wx6'4"H	44#
___-0248___	4'Wx6'6"H	43#
___-0256___	5'Wx6'H	45#
*7-0257___	5'Wx6'4"H	54#
___-0258___	5'Wx6'6"H	47#

DOUBLE STEP TYPE

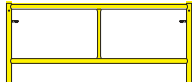
MUST SPECIFY TUBE & LOCK

- 03 - Double Step Frame with random rung spacing
- 13 - Double Step Frame with 12" rung spacing



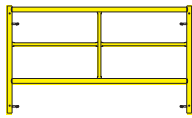
__-1242__ 4"Wx2'H-9Br. 21#
__-1252__ 5"Wx2'H-9Br. 23#

Stocked in Tube Sizes 5 and 7

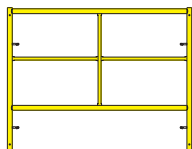


__-0243__ 4"Wx3'H 22#
__-0253__ 5"Wx3'H 24#

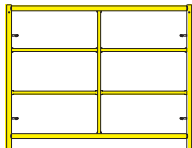
Stocked in Tube Size 6



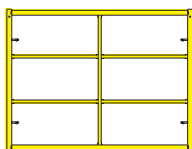
6-1343 4"Wx3'H 24#
6-1353 5"Wx3'H 27#



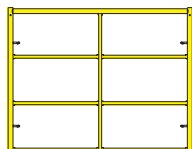
__-0344__ 4"Wx4'H 31#
__-0354__ 5"Wx4'H 35#



__-0349__ 4"Wx4'6"H 36#
__-0359__ 5"Wx4'6"H 41#



__-0345__ 4"Wx5'H 38.5#
__-0355__ 5"Wx5'H 43#



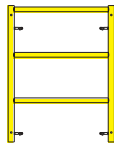
__-0346__ 4"Wx6'H 45.5#
*7-0347 4"Wx6'4"H 44.5#
__-0348__ 4"Wx6'6"H 47#
__-0356__ 5"Wx6'H 51#
*7-0357 5"Wx6'4"H 54#
__-0358__ 5"Wx6'6"H 53#

"L" LADDER TYPE

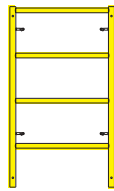
MUST SPECIFY TUBE & LOCK

- 04 - Step Frame with random rung spacing
- 14 - Step Frame with 12" rung spacing

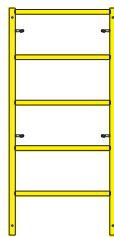
** Narrow frames traditionally called 28" Wide can vary from 25-11/16" to 31-11/16". Exact overall width measurement is needed when ordering 28" Wide frames. Contact factory for more information.



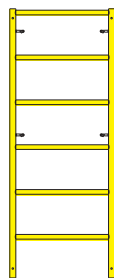
__-1423__ **28"W x 3'H 16#
__-1433__ 3"Wx3'H 18.5#
__-1443__ 4"Wx3'H 22.5#



__-1424__ **28"W x 4'H 21#
__-1434__ 3"W x 4'H 24#
__-1444__ 4"Wx4'H 29#



__-1425__ **28"W x 5'H 26#
__-1435__ 3"W x 5'H 29.5#
__-1445__ 4"Wx5'H 36#



__-1426__ **28"W x 6'H 31#
__-1436__ 3"W x 6'H 36#
__-1446__ 4"Wx6'H 43#

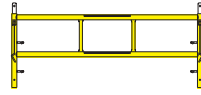
"R" LADDER TYPE

MUST SPECIFY TUBE & LOCK

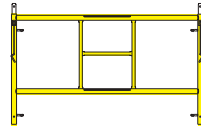
- 19 - Ladder Frame with center ladder with 12" rung spacing

"R" Ladder Type Frames stocked with B & F Locks

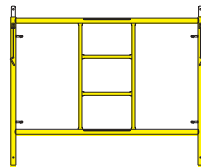
(See Price List for Packages)



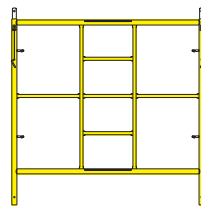
__-1952__ 5W x 2'H 24#



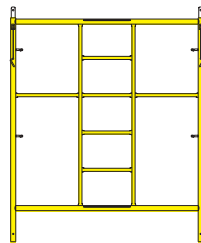
__-1953__ 5'W x 3'H 28#



__-1954__ 5'W x 4'H 34#



__-1955__ 5'W x 5'H 39#



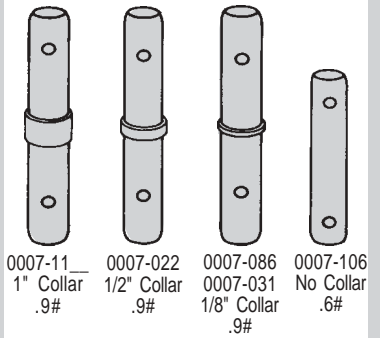
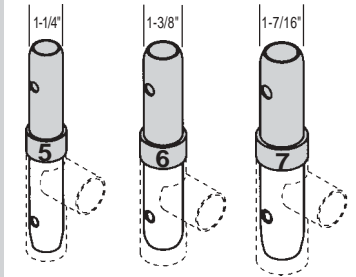
__-1956__ 5'W x 6'H 55#

NOTE: ST-68D Inserts attached to frame and hinge pin attached with cable - included in base price.

INSERT PINS

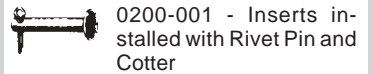
Inserts are not included with frames - they must be ordered as separate items.

Inserts are available in three outside tube diameters as illustrated below. All inserts are size coded on the collar as either a 5, 6, or 7 insert pin.



INSERT PINS (5) (6) (7)	
Part No. (5, 6, or 7)	Description
0007-11	ST-68C-(5,6,7) 9" Pin
0007-022	ST-68F-(6) 9" Pin
0007-086	ST-68N-(5) 9" Pin
0007-031	ST-68N-(6) 9" Pin
0007-106	ST-68D-(6) 7" Pin

INSERT ATTACHMENT OPTIONS



0200-001 - Inserts installed with Rivet Pin and Cotter

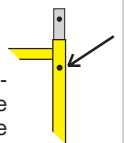


0200-002 - Inserts installed with Spring Rivet



0200-003 - Inserts installed with Drive Pin

Inserts may be factory installed. There is a charge per frame for any of the above shown options. List option required.



* NOTE: When ordering 6'6" H frames with 1-11/16" tube size (Z), height of frame is 6'4" (listed separately above).